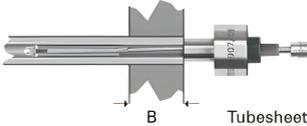
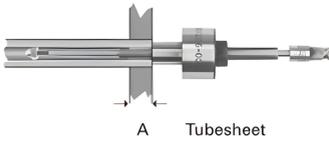


Model CH 900

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Tube size I.D 155" - 320 " (3.95 - 8.13 mm)



| | TUBE SHEET THICKNESS | |
|---------------------------------------|----------------------|--------------------|
| | A MINIMUM | B MAXIMUM |
| TUBE EXPANDER WITH 3/4" ROLL LENGTH | 1/8" (3.175 mm) | 5/8" (15.87 mm) |
| TUBE EXPANDER WITH 1 1/4" ROLL LENGTH | 1/2" (12.70 mm) | 1 9/64" (28.98 mm) |

| TUBE O.D. AND G.A. | MIN. I.D. TUBE TOOL ENTERS | | MAX. TOOL EXPANSION | | SIZE SQUARE ON MANDREL | EXPANDER WITH 3/4" (19 mm) ROLLS | | EXPANDER WITH 1 1/4" (32 mm) ROLLS | | MANDREL NO. |
|--------------------|----------------------------|------|---------------------|------|------------------------|----------------------------------|--------------|------------------------------------|--------------|-------------|
| | Inch | mm | Inch | mm | | EXPANDER NO. | ROLL SET NO. | EXPANDER NO. | ROLL SET NO. | |
| 1/4"-19 | .155 | 3.95 | .190 | 4.83 | 1/4" | CH-921 | TR-921 | | | MT-40 |
| 1/4"-20 | .175 | 4.44 | .205 | 5.21 | | CH-923 | TR-923 | | | MT-40 |
| 1/4"-21 | .180 | 4.57 | .212 | 5.38 | | CH-924 | TR-924 | | | MT-40 |
| 1/4"-22 | .190 | 4.83 | .220 | 5.59 | | CH-925 | TR-925 | | | MT-41 |
| 1/4"-23 | .195 | 4.95 | .226 | 5.74 | | CH-926 | TR-923 | | | MT-41 |
| 1/4"-24 | .201 | 5.10 | .232 | 5.92 | | CH-927 | TR-924 | | | MT-41 |
| 1/4"-28 | .219 | 5.55 | .237 | 6.02 | CH-928 | TR-903 | MT-928 | | | |
| 3/8"-14 | .199 | 5.05 | .232 | 5.88 | 1/4" | CH-914 | TR-914 | CH-916-L | TR-916-L | MT-35 |
| 3/8"-15 | .230 | 5.84 | .265 | 6.73 | | CH-915 | TR-915 | | | MT-36 |
| 3/8"-16 | .242 | 6.15 | .275 | 6.98 | | CH-916 | TR-916 | | | MT-36 |
| 3/8"-16 | .242 | 6.15 | .280 | 7.11 | | CH-918 | TR-903 | CH-916-L | TR-916-L | MT-36-L |
| 3/8"-17 | .255 | 6.48 | .289 | 7.34 | | | | | | MT-37 |
| 3/8"-18 | .272 | 6.85 | .307 | 7.80 | | | | | | CH-901 |
| 3/8"-19 | .286 | 7.26 | .320 | 8.12 | | CH-903 | TR-903 | CH-904 | TR-904 | MT-31 |
| 3/8"-20 | .300 | 7.62 | .334 | 8.48 | | CH-905 | TR-907 | CH-906 | TR-908 | MT-32 |
| 3/8"-21 | .306 | 7.77 | .340 | 8.61 | | CH-907 | TR-907 | CH-908 | TR-908 | MT-33 |
| 3/8"-22 | .314 | 7.98 | .349 | 8.86 | | CH-909 | TR-909 | CH-910 | TR-910 | MT-34 |
| 3/8"-23 | .320 | 8.13 | .357 | 9.08 | | CH-911 | TR-911 | CH-912 | TR-912 | MT-34 |
| 3/8"-24 | .320 | 8.13 | .357 | 9.08 | | CH-911 | TR-911 | CH-912 | TR-912 | MT-34 |